STEP #1: Remove the right side end-cap.
There will be two philips screws, one on the front, one on the back.

The end cap should easily pop off as shown in the picture on the right.
You will see the grey plastic activator piece. This piece relays the status of your pinch-rollers to your cutter by making contact with the pinch-roller switch below it.

**STEP #2: Remove the retainer clip.**

We are going to remove the retainer clip as seen in the picture on the right.
STEP #3: Remove the retainer clips from either side of the Pinch-roller lever as pictured below.

On the back of the cutter: Remove all three metal retainer clips from around the pinch-roller lever, on the pinch-roller rail.

Slide the lever to the right.

Remove the last two retainer clips.
STEP #4: Remove the plastic actuator.
STEP #5: Remove the pinch-roller bar support.

On the far right side (on the back) of the cutter, remove the two screws from the pinch-roller bar support. This will allow the bar to slide to the right.

Slide the bar to the right until it touches the inside wall of the cutter.
You will now have a gap on the left side.

Slide the pinch-roller lever to the gap on the left.

Roll the lever off the bar to the left, into the open gap. This might take some effort.
STEP #6: Replace the lever and reassemble the parts and components in reverse order. Done!