Unpacking, installation, and moving must be carried out by two or more persons.
Failure to do so may result in falling of the unit, leading to injury.

Use the joining screws to secure the unit to the stand.
Failure to do so may result in falling of the unit, leading to injury.

Use care to avoid pinching the fingers when placing the unit on the stand.
Doing so may result in injury.

Assemble the caster flats (B) and the stay (A).

Tighten the screws (G), then attach the caps (H).

Use four screws (G) and the large hexagonal wrench (J).

Orient the stay (A) so that the surface with eight holes faces up.

Assemble the caster flats (B) and the stay (A) with the side of each caster flat (B) that has small holes touching the ends of the stay (A).

Tighten the screws (G) so that they are finger-tight, then place on a flat surface and tighten the screws completely.

Attach the stand legs (C) to the caster flats (B).

Each stand leg (C) has an inner side and an outer side. (See the figure below.)

Tighten all screws to finger-tight.

Use the mounting fixtures (E), the screws (I), and the large hexagonal wrench (J).

Temporarily remove the brake from the sheet hanger (F).

Use the small hexagonal wrench (J).

Attach the sheet hangers (F) from the outer sides of the stand legs (C) Orient so that the best portions face outward.

Install the shafts (D).

Attach the brake you removed in step 5.

Use four screws (K) and the small hexagonal wrench (J).

The left and right sheet hangers are different. Attach the sheet hanger that is provided with the brake to the left side.

Arrange the shaft with no stopper on the inner side and the shaft with a stopper on the outer side.

Mount the unit on the stand.

Use six screws (K) and the small hexagonal wrench (J).

Place the stand with the shafts on the rear side, and mount the unit on the stand.